# Nd150 ENRICHMENT IN FRANCE

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- LIS and MENPHIS in France
- Perspectives : <sup>150</sup>Nd, <sup>96</sup>Zr (?)
- SuperNEMO collaboration statements : <sup>150</sup>Nd sensitivity

### OUTLINE

- > Introduction
- Basic of the AVLIS Process
- > Main milestones of the AVLIS
- Process
- > Necessity of modelling
- > 2000-2003 program in France
- > Description of Menphis Facility
- > Results and conclusions



# Basics of the SILVA/AVLIS process (2/4)



# Basics of the SILVA/AVLIS process (3/4)





## Milestones of the SILVA process

**1973 : Atomic isotope separation by laser : initial patent** 

- **1980 : Basic research at CEA (spectroscopy, evaporation)**
- **1985 : SILVA/AVLIS selected as advanced process :** USA, France, Japan

1994 : Tens of grams produced at the industrial assay
1994-1998 : Technological demonstrations (by parts)
Mid 1999 : AVLIS shut down in US ; early 2003 in
Japan

2000 : Decision for a conclusive 4 years program 2000 - 2003 : MENPHIS construction and preliminary R&D.

### **2003 : Demonstrations on MENPHIS**

### Milestones of the AVLIS process (USA)

1972 : Beginning of the AVLIS Project at Los Alamos
1992 : 150 kg (2%); 112 hours (9 hours full flow)
1992-95 : Work on Gd and Er

**1997 : 400 hours (280 hours for enrichment)** 

1999 : the AVLIS program is stopped in USA

### Laser-vapor interaction Modelling in SILVA



5 energy levels and 4 transitions



**Photoionization** 

**Propagation** 

### 2000-2003 Program : Objectives

- Complementary R&D on both
   illumination and uranium management
- Building a large scale demonstrator facility MENPHIS

Demonstrating the technical ability for SILVA to produce at least 200 kg of enriched uranium at an assay around 3% <sup>235</sup>U

 Demonstrating the photoionisation efficiency over a one kilometer propagation length in the uranium full density vapor (multiple beam folding and propagation in several evaporator units)

#### 2000-2003 Program : Menphis construction Menphis =

- Menelas separator (plant scale
- module)

+ laser
 system





• on line product & tail assay analysis lab



### 2000–2003 Program : Menphis facility

Evaporator Dye laser chain Yag laser Copper vapor laser

Design : 2001 Building : 2002 1<sup>st</sup> test : early 2003 1<sup>st</sup> full scale exp. : june 2003

## Menphis enrichment experiment results

**Main results for the process :** 

- 204 kg of enriched uranium at
- ≈ 2.5 % mean (predicted) value





About 2000 kg natural U evaporated ≈400 "on line" assay measurements



#### Menphis experiment technological results LASER:

- ≥ 600 hours for each CVL
- 170 hours for dye laser at full power



#### **SEPARATOR :**

- <u>Several</u> hundred hours at the operational temperature and extractor voltage without significant failures nor material damages
- Long time evaporation



# Menphis propagation experiment results

#### Laser beam profile at the separator entrance



After 21 round trip for a very sensitive wavelength which amplifies distortion

### 2000-2003 Program : CONCLUSIONS (1/2)

•The results of both the preliminary R&D on separator and illumination, and of the integration large scale experiments

(204 kg of enriched uranium around 2.5 %),

demonstrate the capability of SILVA to produce large amounts of enriched uranium in one evaporator.

 Demonstration to maintain the photoionisation efficiency over one kilometer propagation length in the uranium full density vapor is obtained from a 3D code benchmarked with an experiment in similitude

The scientific and technical feasibility of the process is now established.

2000-2003 Program : CONCLUSIONS (2/2)

> Many countries have demonstrated with AVLIS a g/h production of low enriched uranium

> But only a few have been able to raise the production up to a few kg/hour (USA, Japon, France)

To get such a production level : 20 years : high power electron gun high laser power

Nd has been enriched in <sup>150</sup>Nd at 60% with a production yield of 40mg/h (Kurchatov Institute QE 35(10), 879 (2005)

## Future of MENPHIS ?

R&D to design the operation of the set-up to enrich Nd (Zr ? to be confirmed )

Large device which must be operated by a professional team

# <sup>150</sup>Nd in SuperNEMO ?

- Q = 3.336
  - space factor
  - no <sup>214</sup>Bi no Radon
- End-point tail depressed
- Statement of the SuperNEMO collaboration

#### SuperNEMO collaboration

#### **<u>NEMO collaboration + new labs</u>** ~ 60 physicists, 11 countries, 27 laboratories



#### SuperNEMO detector: possible design



![](_page_22_Figure_0.jpeg)

#### International Letter of Interest for Double Beta Decay Experiments with Neodymium 150 July 2006

Signatories :

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![](_page_24_Picture_0.jpeg)

![](_page_24_Picture_1.jpeg)

![](_page_24_Picture_2.jpeg)

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# Double Beta Decay: SNO++

- SNO plus liquid scintillator plus double beta isotopes: SNO++
- add  $\beta\beta$  isotopes to liquid scintillator
  - dissolved Xe gas (2%)
  - organometallic chemical loading (Nd, Se, Te)
  - dispersion of nanoparticles ( $Nd_2O_3$ ,  $TeO_2$ )
- enormous quantities (high statistics) and low backgrounds help compensate for the poor energy resolution of liquid scintillator
- possibly source in–source out capability

# Test $< m_v > = 0.150 \text{ eV}$ Klapdor-Kleingrothaus et al., Phys. Lett. B 586, 198, (2004)

![](_page_26_Figure_1.jpeg)

maximum likelihood statistical test of the shape to extract 0v and 2v components...~240 units of  $\Delta \chi^2$  significance after only 1 year!

# SNO++ Double Beta Sensitivity

- insensitive to internal radon backgrounds
- insensitive to external backgrounds (2.6 MeV gamma)
- internal Th is the main concern
  - and  $2\nu$  background, of course
- homogeneous, well defined background model
- for m<sub>v</sub> = 50 meV, 0v signal is ~60 events/yr in the upperhalf of the peak, with S:B about 1:1
  - based upon KamLAND Th levels in scintillator and known  $2\nu$  double beta decay backgrounds
  - gives a  $5\sigma$  exclusion of 50 meV after one year
- ...shows the advantage of huge amounts of isotope, thus high statistics

#### SILVA : reconversion of MENPHIS to <sup>150</sup>Nd production

Phase 0 : 6 months, 2 persons, study of new parameters : report done

Phase 1 : Present situation : expert group CEA-IN2P3 for evaluation of the restarting AFTER EVALUATION :

Phase 2 : restart of the facility, new collector to be designed tests with new lasers, purchasing of 3 tons of natural Nd POSSIBLE PRODUCTION OF A FEW KILOS (up to 10...)

Phase 3 : tests, tuning, running for final production

Thanks to Alain PETIT CEA Saclay